

Date: Thursday, 1/5/2006 9:14:55 AM
 User: Kim Johnston

Process Sheet

SLU

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CASTING, SUPPORT BRACKET		
Job Number	: 25401-2		Part Number	: D2265		
Estimate Number	: 10935		Drawing Number	: D2265 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/5/2006	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 1/21/2006		
Previous Run	: N/A		Qty:	39		
Written By	: SEE COMMENT BELOW		Um:	50 Each		
Checked & Approved By	: SEE COMMENT BELOW					
Comment	: Est D 98.12.15 Added Dwg Rev DM					

Additional Product

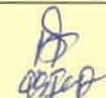
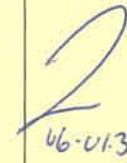
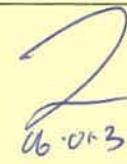
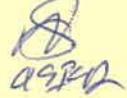
Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>00000345</u> <i>SL</i> 06/01/05 Cast parts per drawing D2265 Possible Supplier: Alpine Foundry Material release note required
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>C 206/01/26</i> <i>(53)</i>
3.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK <i>Z 06-01-31</i> <i>(39)</i>
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Grind tips of castings as per Dwg D2265 <i>SAD</i> 06.02.06
5.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <i>Z 06-02-06</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-01-31	3	Upper SSCRAD. holes found in casting	 06-01-31	Scrap - does not fit	 06-01-31	 06-01-31	 06-01-31	 06-01-31

NOTE: Date & initial all entries

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Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 25401

Part Number: D2265

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C Loc 6102107

(39)

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

54c 06/02/08

(39)

(39)

06/02/08

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

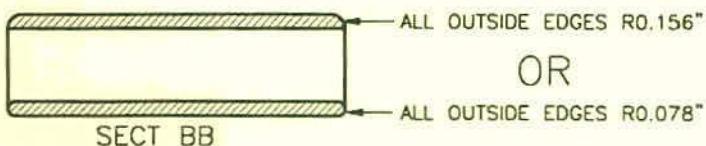
NOTE: Date & initial all entries

RELEASED
[96/05/27]

DART

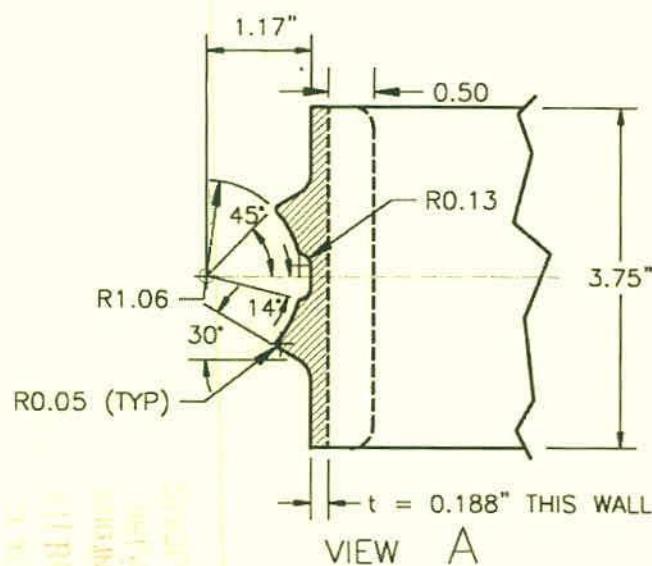
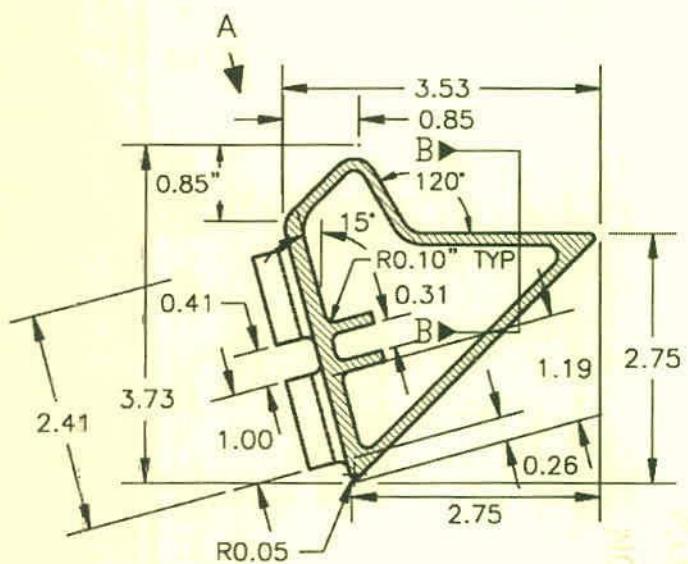


PREPARED B. Williams	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED A	APPROVED D2265	SHEET 1 OF 1
DATE Aug. 18, 1994	TITLE STEP SUPPORT CASTING	SCALE 1:2



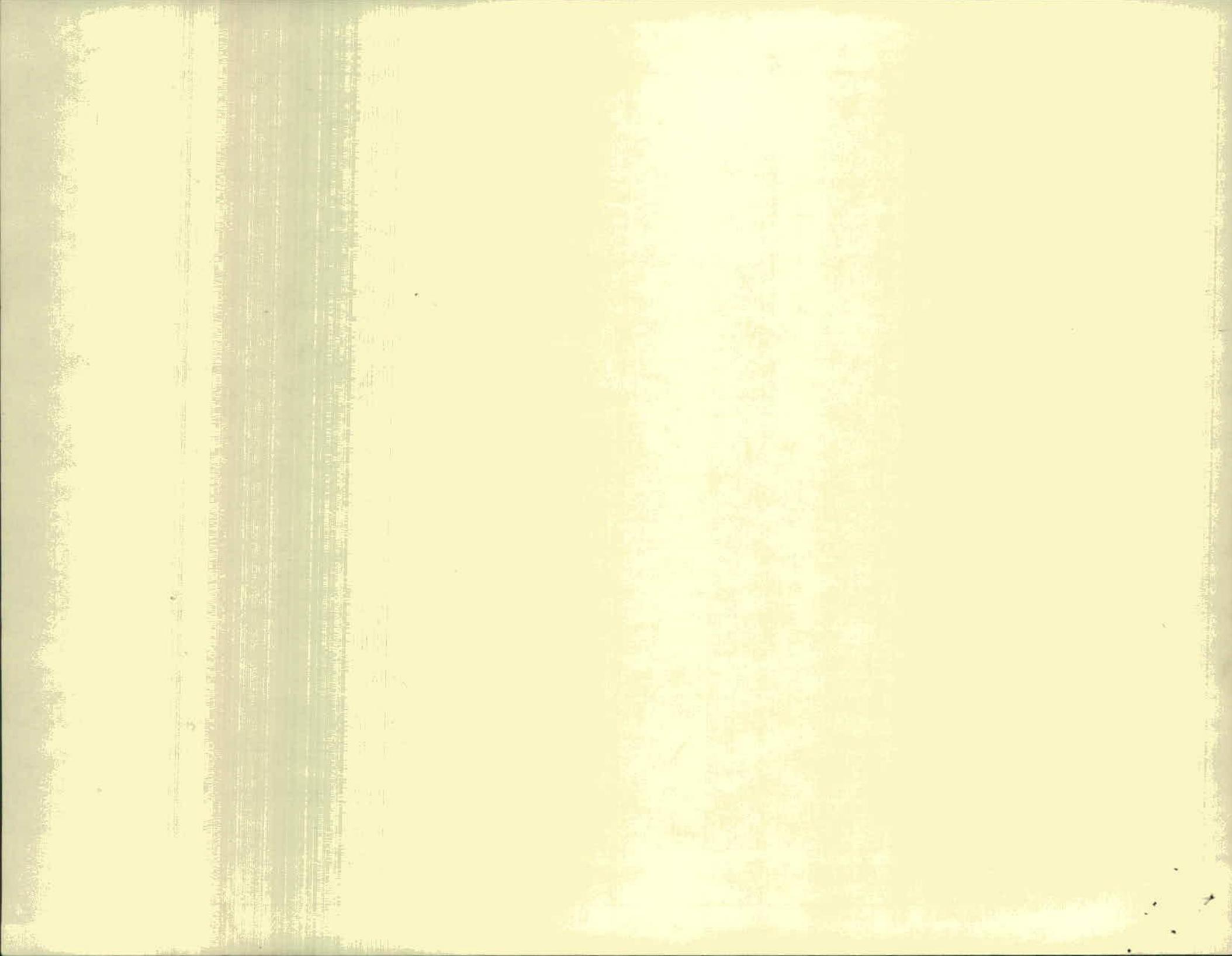
UNDIMENSIONED OUTER RADII 0.375"
UNDIMENSIONED INNER RADII 0.25"
UNDIMENSIONED WALL THICKNESSES 5/32"

MATERIAL: CAST ALUMINUM
ALLOY A356.2 (F)



NO 2540 /

PRINTED ON
MAY 1994 15
ENGINEERING
DART AERO ACCESSORIES
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ALPINE NON-FERROUS FOUNDRY
8657-132nd Street,
Surrey, B.C. V3W 4P1

Tel: (604) 596-8080 Fax: (604) 596-8045
E-mail: gdhiman@telus.net

FAX COVER SHEET

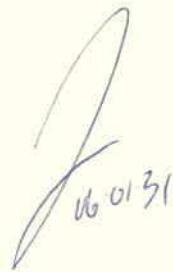
Company:	DART	From:	Svetlana
Attn:	Aileen	Date:	Jan 27/06
Fax Number:	(613) 632-1053	Phone Number:	(604) 596-8080

Urgent Reply ASAP Please comment Please review For your information

Total pages, including cover: 2

Comments:

Material certificate for castings
(P.Q # P0000345).



16.01.01



